

Two Stage Trigger



Single Stage Trigger



See a detailed
Owner's Manual for
Bix'n Andy Triggers
under our Tech Center
Resources Page.

Basic Installation Instructions
Adjusting the Trigger Pull Weight

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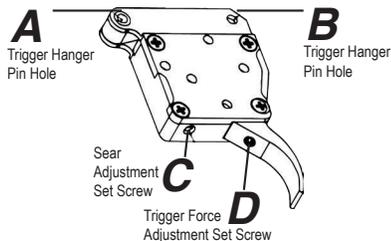


Installing the Trigger

Remington

- 1) Remove bolt and magazine.
- 2) Remove stock.
- 3) Remove pin A from the originally installed trigger.
- 4) Remove pin B from the original trigger (**Caution: be sure to not lose the bolt catch spring and bolt catch piece**).
- 5) Pull out the original trigger.
- 6) Insert new trigger in its place and fix it with **pins A and B**. (**Caution: the bolt catch spring and bolt catch piece must be installed properly with pin B**).
- 7) Install stock using appropriate screws. In some cases a correction must be made on the stock to ensure free access of the trigger.
- 8) Check the safe and correct function of the trigger.

Single Stage Trigger



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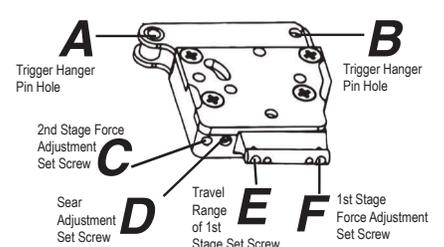
Contact Information

Intalling the trigger

Custom actions with Remington 700 footprint

- 1) Remove bolt and magazine.
- 2) Remove trigger guard.
- 3) Remove trigger hanger from the action.
- 4) Remove trigger previously mounted in trigger hanger by removing **pins A and B**.
- 5) Seat the Bix'n Andy trigger firmly inside the trigger hanger.
- 6) Mount the trigger in the trigger hanger with **pins A and B**.
- 7) Insert the trigger hanger in the action.
- 8) Fasten the trigger hanger back into the action using the trigger hanger screws.
- 9) Replace the bolt.
- 10) Check the safe and correct function of the trigger.

Two Stage Trigger



Dear Customer

Thank you for being our customer and for purchasing the Bix'n Andy Precision Trigger.

You will find that this trigger has been made to the highest standards and we know it will be the best trigger you have ever owned. The release is very crisp and light which will lead to improved results in competition. Most importantly the trigger will break consistently within 0.03 ounces every time. The upward force on the top sear is the lowest in the industry. This is because of a patented design manufactured in Austria with the latest high-tech equipment giving you the finest trigger available in rifle shooting today.

You may notice some light marks on the casing for your trigger. Please note that this is a brand new trigger and the marks are caused by our testing equipment during final quality control. The marks are cosmetic only and will not affect the performance of your trigger.

Make sure that you employ the skills of a good gunsmith to install the trigger. We, nor Bix'n Andy, will accept any responsibility for any injury, damages, death or loss of property incurred through the use of this trigger. Your well being and life is important to us and could be seriously compromised if you do not have this trigger properly installed. Please take note of the following safety suggestions:

- When operating the firearm always practice safe shooting and only discharge the firearm when it is pointed in a safe direction.
- Never install or un-install this trigger with ammunition in the receiver.
- Remember that poorly adjusted sears and/or triggers are extremely dangerous and may cause serious injury.

If you have any questions please contact us and we will be happy to help you.

Happy shooting!

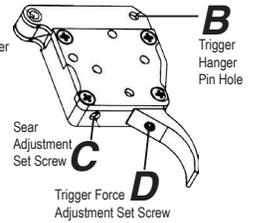


Chris Harris
Bullet Central, LLC

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Single Stage Trigger Weight

The trigger force is adjusted with **Screw D** (socket screw .059"). The pull weight increases as the screw is turned clockwise.



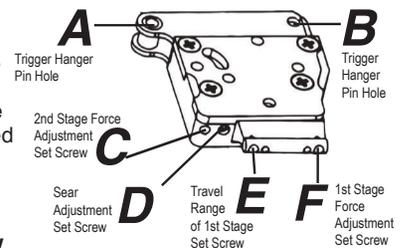
Additional springs are provided if you are going to want a heavier trigger pull. The weights are given in grams. Also, the best way to identify the springs is to measure the wire diameter of each spring using a caliper.

| Spring | Spring Wire Diameter | Pull Weight (grams) | Pull Weight (ounces) |
|---------------|----------------------|------------------------|----------------------|
| Light Spring | 0.0085" | 30 gram to 80 grams | 1.0 oz to 2.75 oz |
| Medium Spring | 0.0175" | 50 grams to 300 grams | 1.75 oz to 11 oz |
| Heavy Spring | 0.0215" | 200 grams to 700 grams | 7 oz to 25 oz |

If you do adjust the bottom-sear engagement and later want to return to the default setting, simply cock the UNLOADED rifle, point barrel in a safe direction and turn **Screw C** clockwise until the firing pin falls. Then turn the screw counter-clockwise in 30 degree increments until the sear re-engages with the firing pin.

Two Stage Trigger Weight

The spring at **Screw C** sets the amount of force required to move from first to second stage. The further you turn the set screw in (**clockwise**), the more force will be required to move from the first to the second stage.



If you adjust the bottom-sear engagement (**Screw D**) and

later want to return to the default setting simply cock the UNLOADED rifle, point barrel in a safe direction and turn **Screw D** clockwise until the firing pin falls. Then turn the screw counter-clockwise in 90 degree increments until the sear re-engages with the firing pin.

Screw E affects the travel range of first stage pull. Turning the screw out (**counter clockwise**) will allow for a greater pull range.

Screw F adjusts the force of the trigger. The pull weight of the trigger shoe increases as the screw is turned clockwise.

| Spring | Pull Weight (grams) | |
|------------------|-----------------------|------------------|
| 1st stage Light | 5 grams - 100 grams | .00984" x .1456" |
| 1st stage Medium | 100 grams - 250 grams | .0157" x .1535" |
| 2nd stage Light | 20 grams - 70 grams | .00787" x .5118" |
| 2nd stage Medium | 70 grams - 200 grams | .1181" x .3937" |
| 2nd stage Heavy | 200 grams - 400 grams | .1181" x .5118" |